

Date: Tuesday, 10/24/2006 10:54:38 AM  
 User: Kim Johnston

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	: HARNESS ASSEMBLY
Job Number	: 29122	Part Number	: D3215041
Estimate Number	: 11150	Drawing Number	: D3215 REV C
P.O. Number	: N/A	Project Number	: N/A
This Issue	: 10/24/2006 S.O. No. : N/A	Drawing Revision	: C
Prsht Rev.	: NC	Material	: N/A
First Issue	: N/A	Due Date	: 11/20/2006 Qty: 72 Um: Each
Previous Run	: 28876		
Written By	:		
Checked & Approved By	:		
Comment	: Est. A 03.10.28 New Issue KJ/RF		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 2337 to Tulmar Safety Systems

D3215-041 as per Dwg D3215

Ship to Tulmar

Certificate of Conformity is required

*C 20610125 (72)*

2.0	D3215041	Harness Assembly
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Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s)

Harness Assembly

3.0	D32153	Webbing Tidy
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 72.0000 Each(s)

Webbing Tidy

Qty	Part Number	Description	Batch
1	D3215-3	Webbing Tidy	<u>68XB29139 / 4XB29634</u>

4.0	D32161	Fitting
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 72.0000 Each(s)

Fitting

Qty	Part Number	Description	Batch
1	D3216-1	Fitting	<u>B29140</u>

*C 20411130*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 01/12/13  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 10/24/2006 10:54:39 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 29122

Part Number: D3215041

Job Number:



Seq. #: Machine Or Operation:

Description :

5.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure certificate of conformity is attached

OB 06/12/08 (72)

6.0 QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

QC6 12-12 (72)

QSP013

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 322

OB 06/12/11 (72)

8.0 QC21

FINAL INSPECTION/W/O RELEASE



(72)

Comment: FINAL INSPECTION/W/O RELEASE

OB 06/12/13

Job Completion



OB 06/12/13

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

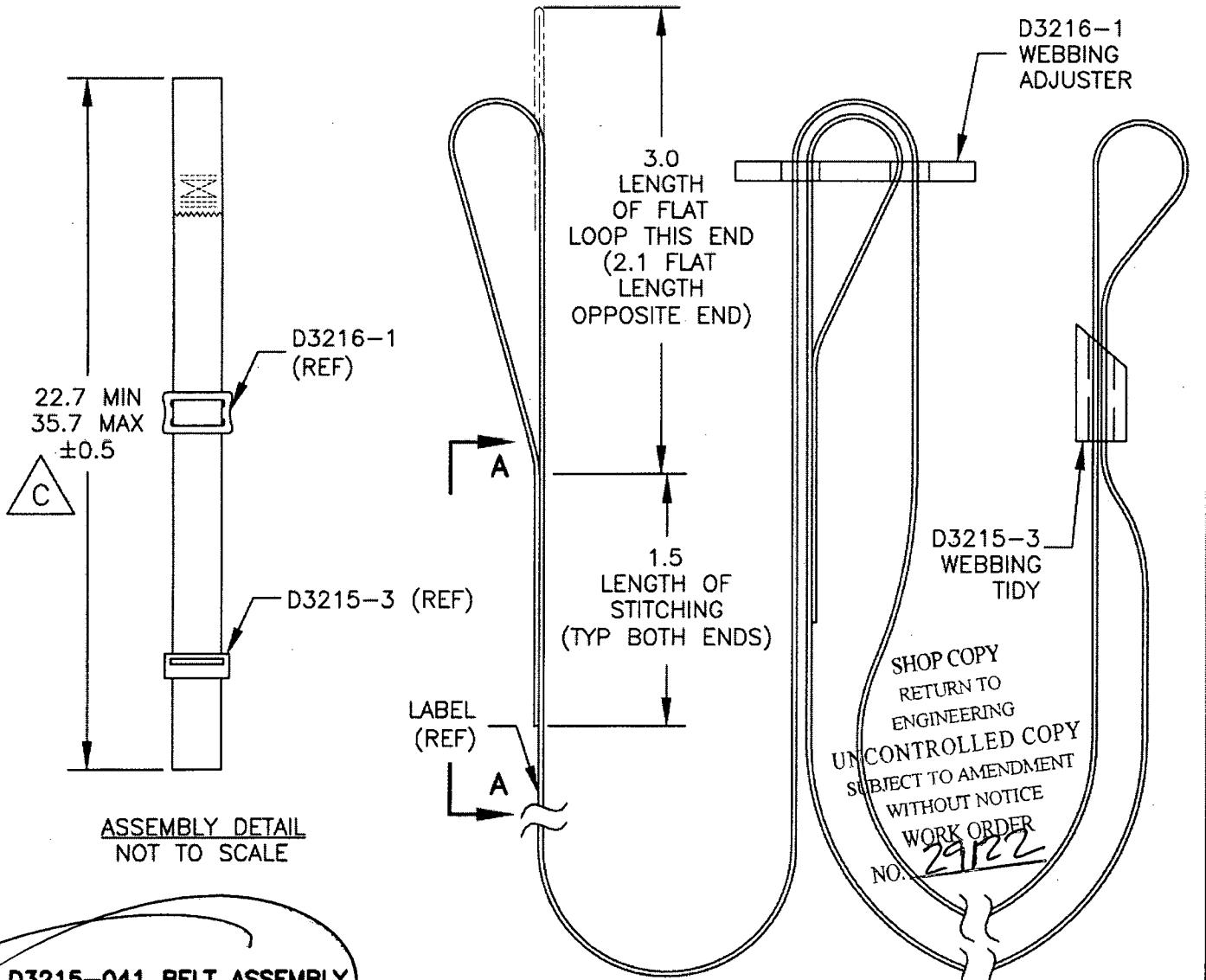
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN	DRAWN BY	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3215 REV. C SHEET 1 OF 3
DATE	TITLE	SCALE
04.03.05	BELT ASSEMBLY	NTS

**RELEASED**  
04.03.05**D3215-041 BELT ASSEMBLY**

- 1) MATERIAL: WEBBING = LAGRAN CANADA INC. 26472  
(2" WIDE x 0.060" THICK BLACK POLYESTER WEBBING, CERTIFIED TO FAR 29.853A3, TENSILE STRENGTH 5700 lb MIN)  
THREAD = VT 295 TYPE II CLASS A SIZE 3, BLACK NYLON THREAD  
LABEL = TYVEK
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

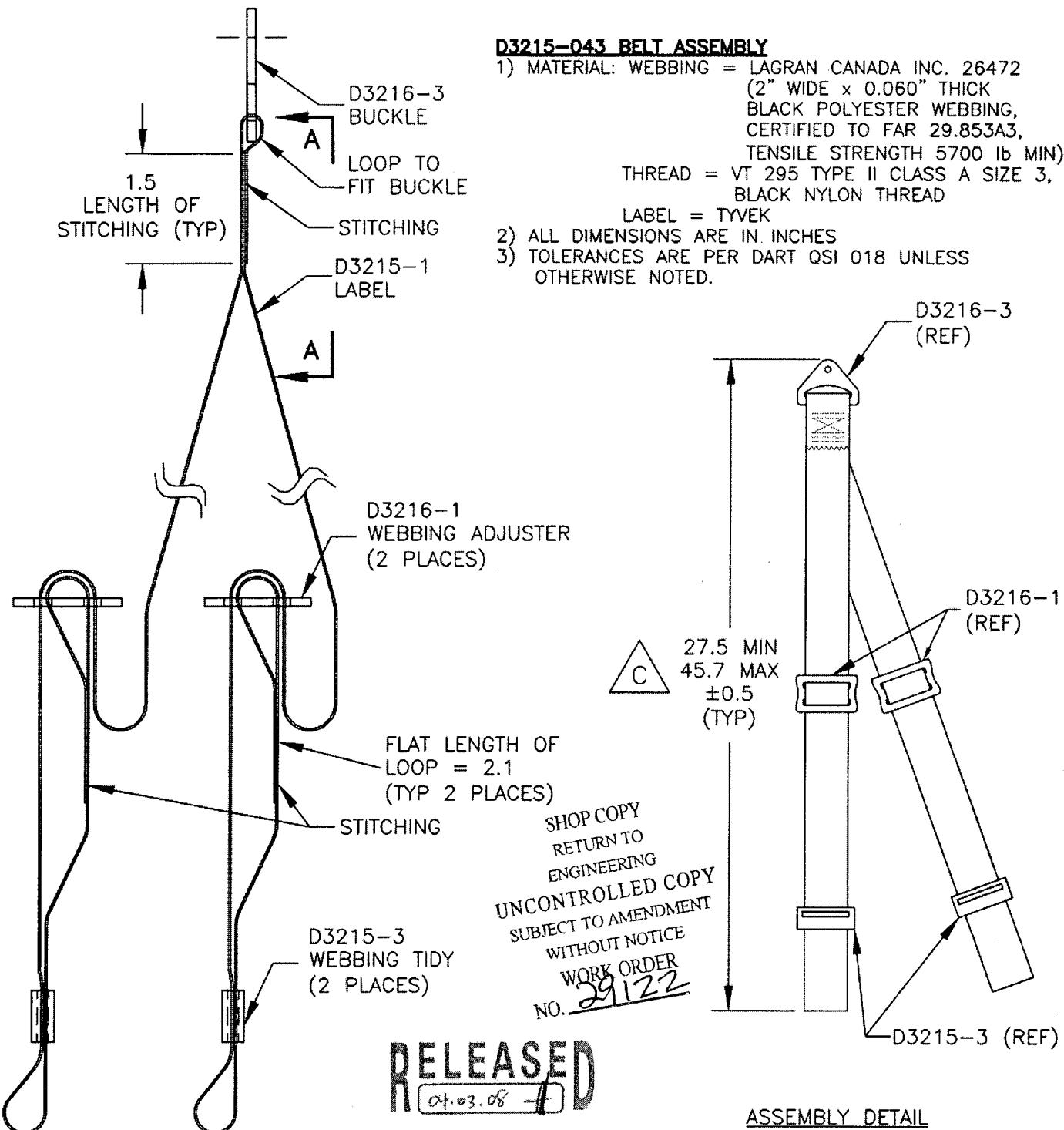
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CHECKED	APPROVED	DRAWING NO.	REV. C
		D3215	SHEET 2 OF 3

DATE  
04.03.05TITLE  
BELT ASSEMBLYSCALE  
NTS

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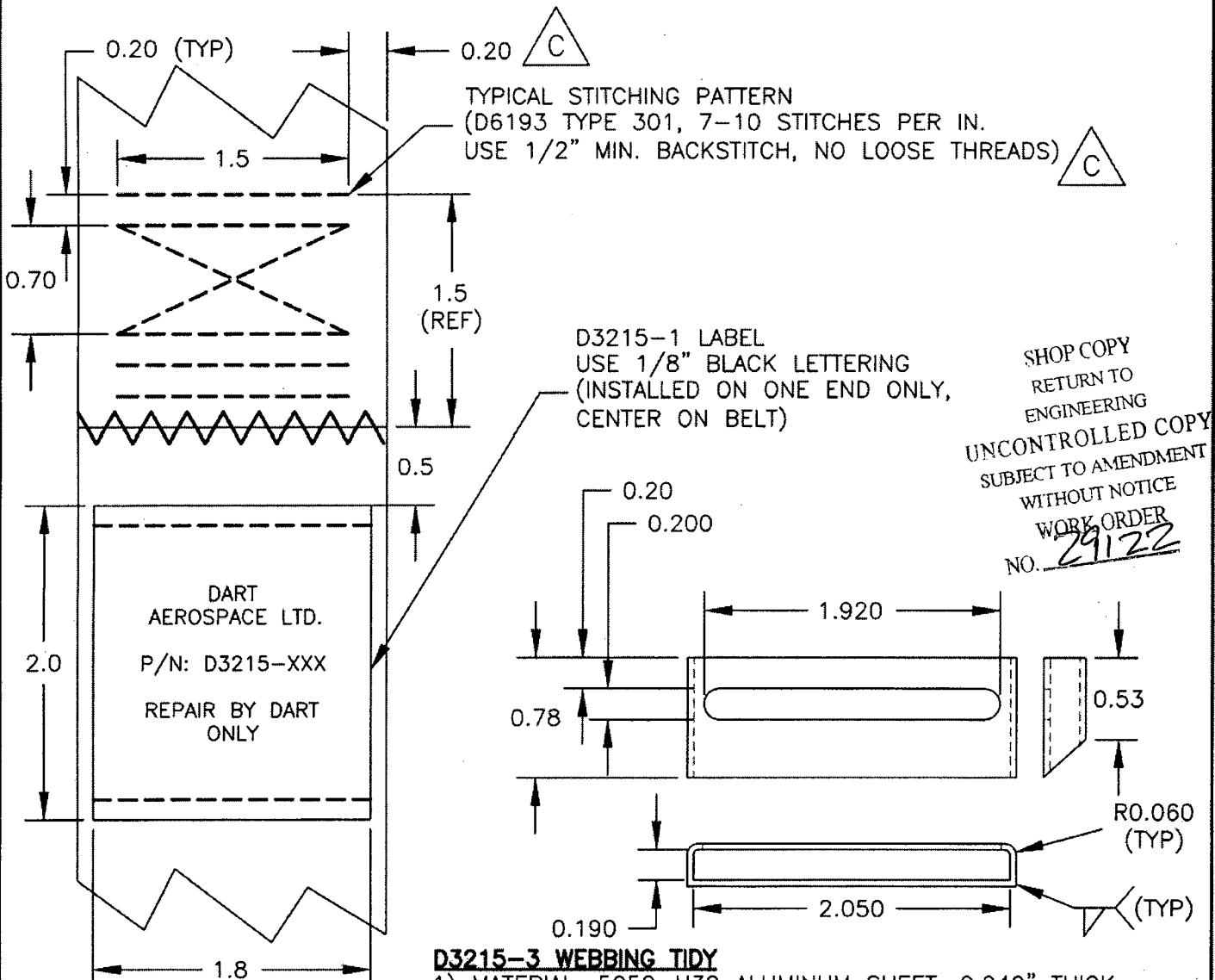


**DART**

DESIGN 61	DRAWN BY P	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3215
DATE 04.03.05		REV. C SHEET 3 OF 3 TITLE HARNESS ASSEMBLY SCALE 1:1

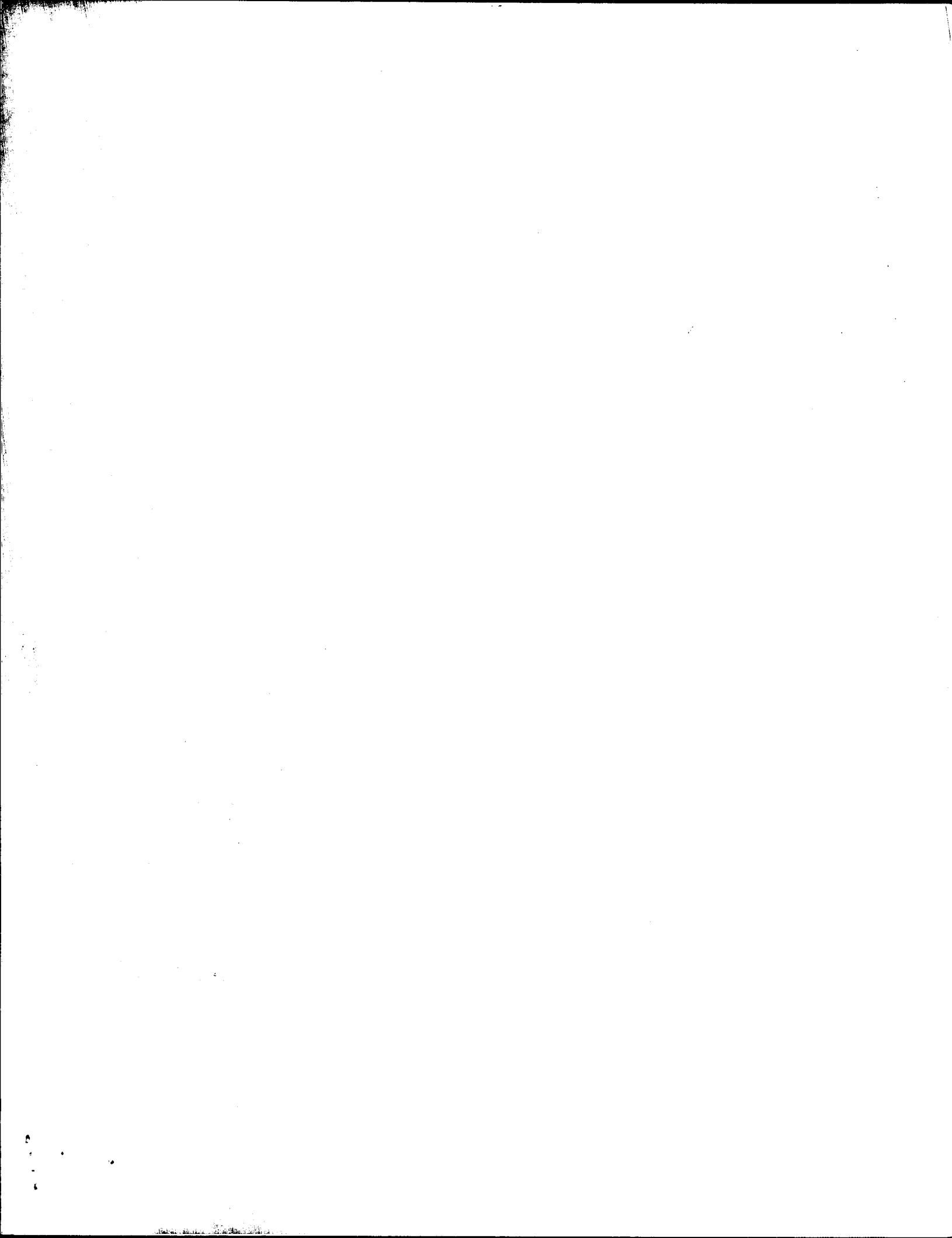
**VIEW A-A**

XXX = 041 FOR D3215-041  
 XXX = 043 FOR D3215-043


**RELEASED**  
*04.03.08*

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# RELEASE NOTE

# TULMAR

## Tulmar Safety Systems Inc.

1123 Cameron Street  
Hawkesbury, ON K6A 2B8 CA  
Tel: 613-632-1282  
Fax: 613-632-2030  
www.tulmar.com  
email: info@tulmar.com

Release Note No.

R92-24303

Ship Date

8-Dec-06

Bill No:

**Dart Aerospace**  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada

Ship To:

**Dart Aerospace**  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada  
613-632-3336

Order No.	Order Date	Customer No.	Sales Rep.
18415	26-Oct-06	CDART100	Barney Bangs
Customer PG Number	Ship Via	Packing Slip No.	
00002337	Pick-Up	24303	
Item No.	Qty	UOM	Qty Backordered

8937 72 EA 72

Belt Ass'y.,/2" wide, Black Webbing

Drawing No: D3215-041

Rev: C + MOD

Comments: D3215-041 as per

Dwg D3215 Rev C + Mod

C of C required

**Lot No:** BATCH0000000018 Qty: 72

8938 16 EA 16

Belt Ass'y.,/2" wide, black Webbing

Drawing No: D3215-043

Rev: C + MOD

Comments: D3215-043 as per

Dwg D3215 Rev C + Mod

C of C required

**Lot No:** BATCH0000000013 Qty: 16

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.

Authorized Inspector

Date

12/08/2006

